

Arcadian Trellis Assembly Instructions

General Information:

- * Read instructions through before beginning assembly.
- * Identify each piece from material list.
- * Assemble components on a non-abrasive surface to avoid scratches.
- * Do not use excessive force when assembling components.
- * In the event of missing or defective parts please call:
1-800-236-4622

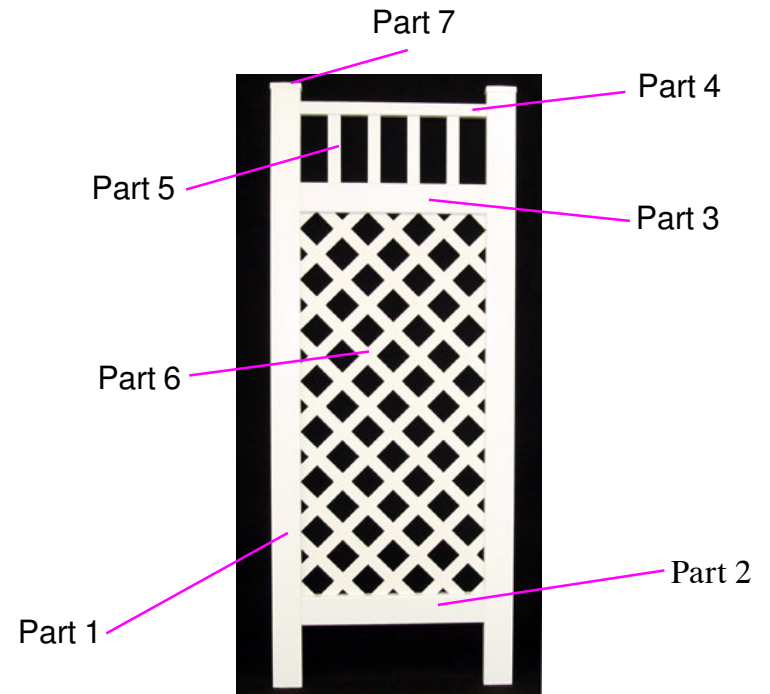
Materials Not Included:

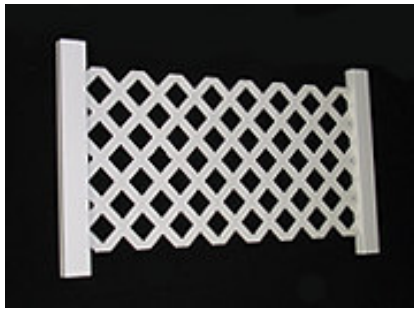
- *Bags of pre-mixed concrete

Tools Required:

- *Drill with #2 square bit
- *Square
- *Shovel
- *Post hole digger

MATERIAL LIST		
PART#	DESCRIPTION	QTY.
1	2" x 3 1/2" x 94" Posts	2
2	1 3/4" x 3 1/2" x 28 5/8" Bottom Rail	1
3	1 3/4" x 3 1/2" x 28 5/8" Middle Rail	1
4	1 1/2" x 1 1/2" x 28 5/8" Top Rail	1
5	7/8" x 1 1/2" x 11 3/4" Spindles	4
6	Lattice Panel	1
7	2" x 3 1/2" Post Caps	2
8	Stainless Steel Screws	12

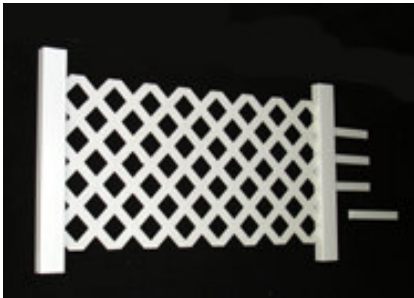




Insert lattice into middle and bottom rails.



Use a square to ensure that rails and posts form a 90 degree angle. Install screws in pre-drilled holes. Be sure not to over tighten screws. Repeat for other side.

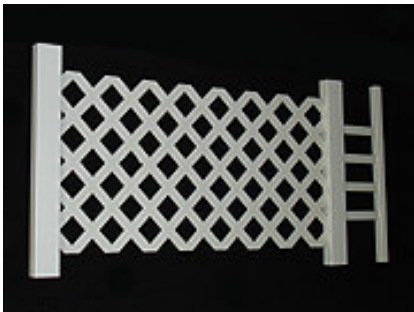


Insert top spindles into middle rail.



Install caps with supplied glue.

Place assembled trellis in desired location for installation. Be sure sides are plumb and square. Mark posts locations. Move trellis and dig holes to below frost line for your location (minimum 23"). Fill holes with pre-mixed concrete. Set trellis into concrete. Make sure trellis is plumb, square, and top is level. Brace as necessary until concrete sets. Bottom rails should be approximately 9 3/4" from the ground.



Place top rail over spindles.



Insert rails and lattice into posts until rails hit backsides of posts. Be sure pre-drilled holes in post are facing up.



Concrete

Approx. 9 3/4"